



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G00132-3G

Job Sheet 192850



Part No: RBW6705G00132-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor & Tail Rotor Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/9/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6705G00132-3G Rev A1 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	4/9/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	4/9/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		MLL
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
110	QC 5	1 pcs	4/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		



Container No: S170216



Part: RBW6705G00132-3G

Job No: 192850

Serial No/Batch: S170216

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 04/07/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
APR 08 2019 40
0-89

120	Packaging 3-1 - Stock - B4B	1 pcs	4/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	4/9/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-88
					QC 21 - FG - 70	DAS 21 8-88
					QC 21 - SA - 53	DAS 21 8-88

APR 08 2019

RB001

APR 08 2019

Part Op 95 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
140E APP-1550-E	Case RB0008A	1 Ea (1 ea)	95-Small Fab - 1	5134959
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5010767
RBW6705G00132-3G-27	Bottom Foam (Y20, Black), (5-3/4 x 14-1/4 x 18-7/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5134961
RBW6705G00132-3G-29	Lid Foam (Y20, Black), (1-3/4 x 14-1/4 x 18-5/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5134960
158 RBW6705G00132-3G-31	Identification Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5061213
158 RBW6705G00132-3G-33	Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5061223
99 RBW6705G02031-3G	Rigging Pin Assembly N1	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5058590
99 RBW6705G02131-3G	Rigging Pin Assembly N2	3 pcs (3 ea)	100-Small Fab - 2 - B4B	5156822
99 RBW6705G02231-3G	Rigging Pin Assembly N3	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5058747
99 RBW6705G02331-3G	Rigging Pin Assembly N4	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5037741 5058643
99 RBW6705G02431-3G	Main Rotor Actuator Lever Rigging Fork	3 pcs (3 ea)	100-Small Fab - 2 - B4B	5164590 5168789
138 RBW6705G02532-3G	Main Rotor Actuator Stroke Gag	3 pcs (3 ea)	100-Small Fab - 2 - B4B	5168906
99 RBW6705G02631-3G	Tail Rotor Actuator Lever Rigging Fork	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5044467
138 RBW6705G02732-3G	Tail Rotor Actuator Stroke Gag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5130173
99 RBW6705G02831-3G	Warning Flag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5060198
85 RBW6705G02931-3G	Tail Rotor Actuator Black Simulator Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5156408
98 RBW6705G03031-3G	Main Rotor Actuator Black Simulator Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5148242
99 RBW6705G04131-3G	Rigging Pin Assembly No.5	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5156638

Job Allocations

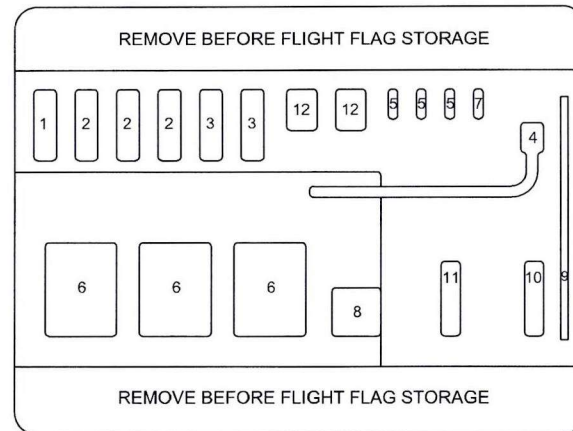
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1550-E	1	15	0
100-Small Fab - 2 - B4B	RB41011	1	365	0
	RBW6705G00132-3G-27	1	4	0
	RBW6705G00132-3G-29	1	4	0
	RBW6705G00132-3G-31	1	3	0
	RBW6705G00132-3G-33	1	3	0
	RBW6705G02031-3G	1	5	0
	RBW6705G02131-3G	3	9	0
	RBW6705G02231-3G	2	3	0
	RBW6705G02331-3G	1	4	0
	RBW6705G02431-3G	3	3	0
	RBW6705G02532-3G	3	8	0
	RBW6705G02631-3G	1	5	0
	RBW6705G02732-3G	1	4	0
	RBW6705G02831-3G	1	5	0
	RBW6705G02931-3G	1	2	0
	RBW6705G03031-3G	1	3	0
	RBW6705G04131-3G	2	6	0

Part Specifications

Specifications could not be found.

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

		REVISIONS			
REV	ECN	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -29 CUTOUT TO TWO SEPARATE RECESSED POCKETS FOR -31 & -33 PLACARD PER RW.	4/25/11	RJC	
1		-ASSEMBLY CORRECTED BOM -31 & -33 REMOVED CALLOUT FOR ADHESIVE BACK BOM'D MATERIAL WAS ALUMINUM IS PLASTIC -29 ADDED CUTOUT FOR CLEARANCE TO BOTTOM OF FOAM. -31 CH'D LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS. -33 CH'D LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS.	2/14/13	BM	RJC
1A	14-0134	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D T/N WAS RBW6705G00131-3G IS RBW6705G00132-3G. -11 CH'D B/O INFO WAS RBW6705G02531-3G IS RBW6705G02532-3G. -15 CH'D B/O INFO WAS RBW6705G02731-3G IS RBW6705G02732-3G. CH'D PLACARD WAS RED BARN RB41009 IS DART RB41011-27 CH'D DIMS WAS 1.62 IS 1.80, WAS 1.63 IS 1.40, DELETED DIM 4X 1.00, ADDED DIM 4X 1.00 X 45°, -31 DELETED NON-CRITICAL DIMS, CH'D DIM WAS .063 IS (.063), CH'D P/N'S ON PLACARD WAS RBW6705G02531-3G IS RBW6705G02532-3G, WAS RBW6705G02731-3G IS RBW6705G02732-3G, -33 DELETED NON-CRITICAL DIMS, CH'D DIM WAS .063 IS (.063), -31 & -33 WAS B/O IS NOW DONE IN HOUSE.	8/18/14	DPD	RJC



ASSY	QTY	B/O	PART #	UNIT	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	RIGGING PIN ASSEMBLY N°1		RBW6705G02031-3G	1
			-3	3	RIGGING PIN ASSEMBLY N°2		RBW6705G02131-3G	1
			-5	2	RIGGING PIN ASSEMBLY N°3		RBW6705G02231-3G	1
			-7	1	RIGGING PIN ASSEMBLY N°4		RBW6705G02331-3G	1
			-9	3	M/R ACTUATOR LEVER RIGGING FORK		RBW6705G02431-3G	1
			-11	3	M/R ACTUATOR STROKE GAG		RBW6705G02532-3G	1
			-13	1	T/R ACTUATOR LEVER RIGGING FORK		RBW6705G02631-3G	1
			-15	1	T/R ACTUATOR STROKE GAG		RBW6705G02732-3G	1
			-17	1	WARNING FLAG		RBW6705G02831-3G	1
			-19	1	M/R ACTUATOR BLOCK SIMULATION TOOL		RBW6705G03031-3G	1
			-21	1	T/R ACTUATOR BLOCK SIMULATION TOOL		RBW6705G02931-3G	1
			-23	2	RIGGING PIN ASSEMBLY N°5		RBW6705G04131-3G	1
		B/O	-25	1	HARD CASE	PLASTIC	PELICAN #APP-1550-E	N/S
		B/O	-27	1	BOTTOM FOAM	Y-20, BLACK	5-3/4 x 14-1/4 x 18-7/8 I. R. SPECIALTIES	2
		B/O	-29	1	LID FOAM	Y-20, BLACK	1-3/4 x 14-1/4 x 18-5/8 I. R. SPECIALTIES	3
			-31	1	IDENTIFICATION PLACARD	PLASTIC	1/16 x 5 x 7	4
			-33	1	LOCATION PLACARD	PLASTIC	1/8 x 3 x 4-1/8	5
		B/O	-35	1	DART PLACARD (TOP OF CASE)	ALUMINUM	RB41011	N/S

DART AEROSPACE	
TITLE M/R & T/R RIGGING PIN KIT	
DWG NO. RBW6705G00132-3G REV 1A	
MATL:	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X	APPROVED: <i>D. Pitt</i> TEST: FINISH: SPEC:
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 40° PR 015 R 2. DIMENSIONAL UNITS ARE IN INCHES AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:4	DATE 1-28-10 SHEET 1 of 5